



NO.	DESCRIPTION	MATERIAL	ASTM.DESIGNATION.	Q' TY
001	Body	Ductile Iron	A 536 Gr.65-45-12	1
002	Bonnet	Ductile Iron	A 536 Gr.65-45-12	1
003	Disc	Ductile Iron	A 536 Gr.65-45-12	1
004	Packing Box	Ductile Iron	A 536 Gr.65-45-12	1
005	Gland	Ductile Iron	A 536 Gr.65-45-12	1
010	Operating Nut	Cast Iron	A 126 Class B	1
012	Stand	Ductile Iron	A 536 Gr.65-45-12	1
049	Gear Operator	—————	—————	1 set
061	Body Seat Ring	Bronze	B 62	2
062	Disc Seat Ring	Bronze	B 62	2
066	Bonnet Bushing	Bronze	B 62	1
067	Packing Box Bushing	Bronze	B 62	1
069	Gland Bushing	Bronze	B 62	1
071	Upper Wedge Bushing	Bronze	B 62	1
072	Lower Wedge	Ductile Iron	A 536 Gr.65-45-12	1

NO.	DESCRIPTION	MATERIAL	ASTM.DESIGNATION.	Q' TY
073	Upper Wedge	Ductile Iron	A 536 Gr.65-45-12	1
081	Body Guide	Brass	B 21	2
082	Bonnet Guide	Brass	B 21	2
140	Gland Bolt	Zinc Coated Steel	A 307 Grade B	2
145	Gland Nut	Brass	B 21	2
168	Stem	Stainless Steel	A 276 Type 304	1
174	Bonnet Bolt & Nut	Zinc Coated Steel	A 307 Grade B	1 set
186	Stand Bolt & Nut	Zinc Coated Steel	A 307 Grade B	4
227	Scraper Bolt	Stainless Steel	A 276 Type 304	1 set
277	Taper Head Screw	Stainless Steel	A 276 Type 304	1 set
320	Bonnet Gasket	Non Asbestos Sheet	—————	1
345	Packing	Non Asbestos	—————	1
350	O-Ring	Rubber (Buna N)	D 2000 AA 7008	1
432	Packing Box Bolt	Zinc Coated Steel	A 307 Grade B	1 set
461	Mud Scrapers	Bronze	B 62	2

AMERICAN R/D
ANNISTON, ALABAMA
A DIVISION OF MCWANE INC.

DWN: JMK
DATE: 10/06/06
DWG. NO.
55-30~48-SGSBP-0N-PL

30" - 48" ROTATING DISC
MJ x MJ END GATE VALVE NRS W/
SPUR GEAR & 2" OPERATING NUT
MODEL 55 - PARTS LIST