

TELESCOPING VALVES MUD VALVES FLAP VALVES SHEAR GATES

SECTION _____

FLAP VALVES

1.0 GENERAL CONDITIONS

1.1 SCOPE OF WORK

- A. The contractor shall furnish all labor, materials, equipment and incidentals required for installation of mud valves.

1.2 QUALITY ASSURANCE

- A. The manufacturer shall have experience 10 years manufacturing flap valves and shall show evidence of satisfactory operation in at least 5 installations. The company shall be ISO 9001:2008 certified.

1.3. SUBMITTALS

- A. The manufacturer shall submit drawings showing critical dimensions, general construction, and materials used in the valve.

2.0 PRODUCT

2.1 GENERAL DESIGN FOR FLAP VALVE MODEL A2540

- A. The flap valve shall have a cast iron body and cover.
- B. The seat and disc ring shall be bronze and the hinge pin and cotter pins shall be stainless steel.
- C. The valve shall be constructed with a 10-degree offset from vertical to ensure positive closure
- D. The flange shall be drilled using an ANSI 125# template.

- E. All iron parts shall be coated in TNEMEC 2 part epoxy with 3-4 mils dry film thickness to prevent rusting or corrosion.
- F. The valve shall be machined, assembled, and tested in the USA for quality assurance.
- G. The manufacturer shall show proof of ISO 9001:2008 certification.
- H. Valve and accessories shall be manufactured by Troy Valve, Model A2540 or approved equal.